## Product name: Matt PLA

Formfutura Matt PLA (polylactic acid) is modified to have a rough and matt surface finish. Matt PLA has excellent 3D printing properties and combines a distinguished surface quality with fine details reinforced by its matt appearance.

Properties	Typical value	Test Method	Test condition	
Toperties	Typical falce	i cot method		
Physical				
Specific gravity	1.38 g/cc	ISO 1183	-	
Melt flow rate	14 g/10min	ISO 1133	210° C/2,16Kg	
Water absorption	-	-	-	
Moisture absorption	-	-	-	
Mechanical				
Impact strength	±3.0 KJ/m²	-	-	
Tensile strength	46 Mpa (MD)	ISO 527	@ yield	
Tensile modulus	3973 Mpa	ISO 527	-	
Elongation at break	-	-	-	
Flexural strength	-	-	-	
Flexural modulus	-	-	-	
Hardness	-	-	-	
Thermal				
Print temperature	± 215 - 235° C	-	-	
Melting termperature	-	-	-	
Viscat softening temp.	± 57° C	-	-	
Optical				
Haze	-	-	-	
Transmittance	-	-	-	
Gloss	-	-	-	

Product details, certifications and compliance		Diameter	Tolerance	Roundness
HS Code	39169090	1.75mm	± 0.05mm	≥ 95%
REACH compliant	Yes	2.85mm	± 0.10mm	≥ 95%
RoHS certified	Yes			

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